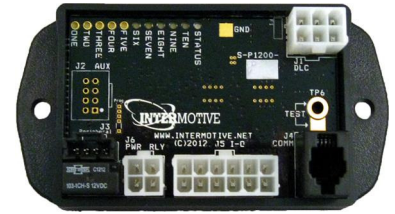




An ISO 9001:2008 Registered Company

## HL510-B Fast Idle, Lift Interlock, 2009-2019 Ford E Series



### Introduction

The HighLock 510-B is a wheelchair lift safety interlock which will only work with the ignition on. It will enable the lift when certain vehicle safety conditions are met, and will lock the transmission shifter in Park when the lift door is open and/or the Park Brake is applied. The HighLock 510 also has the Fast Idle option. The Advanced Fast Idle System (AFIS) elevates engine idle speed in response to a number of triggers in order to assist electrical or mechanical systems on the vehicle.

### Installation Instructions

**Disconnect vehicle battery before proceeding with installation.**



**WARNING**  
Disconnect the battery to  
prevent setting a check engine  
light.

It is the installer's responsibility to route and secure all wiring harnesses where they cannot be damaged by sharp objects, mechanical moving parts and high heat sources. Failure to do so could result in damage to the system or vehicle and create possible safety concerns for the operator and passengers. It is important to avoid placing the module where it could encounter strong magnetic fields from high current cabling connected to motors, solenoids, etc. Also avoid radio frequency energy from antenna's or inverters next to the module. Finally, avoid high voltage spikes in vehicle wiring by always using diode clamped relays when installing upfitter circuits.

### HL510 Module

Remove the lower dash panel below the steering column and find a suitable location to mount the module. Do not mount the module until all wire harnesses are routed and secure. The last step of the installation is to mount the module. Mount the module in an area away from any external heat sources (engine heat, heater ducts, etc.). Route the harnesses so that the tilt steering column does not contact them in the full down position. When installing the harnesses, leave several inches of take-out in order to remove the module if necessary.

### Data Link Harness Installation

1. Locate the vehicle OBDII Data Link Connector, mounted below the lower left dash panel.
2. Remove the mounting screws for the OBDII connector. Plug the Red connector from the HL510-B Data Link Harness into the vehicle's OBDII connector. Ensure the connection is fully seated and secure with the supplied wire tie.
3. Mount the Black pass through connector from the HL510-B Data Link Harness in the former location of the vehicle's OBDII connector.
4. Secure the HL510-B Data Link harness so that it does not hang below the lower dash panel.
5. Plug the free end of the Data Link harness into the mating 6-pin connector on the HL510-B module.



## LED Display Panel Mounting—Black 4-pin connector

1. Locate a suitable position on the dashboard within view of the driver to mount the LED Display Panel. Ensure that there is open space behind the dash where the panel is mounted. The length of the display harness is 40", which is the maximum distance the display can be from the HL510 module.
2. Drill a 5/8" hole in the dash where the center of the display will be located.
3. Attach the Black 4-pin connector of the LED Display Panel Harness to the module. Run the other end of the harness under the dash and out through the 5/8" hole.
4. Attach the end to the LED Display Panel.
5. Ensure the panel is level and secure using supplied screws.

## Control Inputs, Output and Lift Inhibit Connections - 12-pin I/O connector

The HL510-B provides three ground side inputs and one ground side output.

**Lift Inhibit pin-2:** Grounding this input will prevent the module from supplying power on its Wheel Chair Lift Output pin.

**Door Ajar pin-5:** (Optional input), connect this wire only if the optional Door Ajar panel is used and an additional door connection is desired. Insert the green wire (provided with panel) into the connector and lengthen as needed, using solder, heat shrink and tape. Connect to the door switch so that a ground is supplied when the door is open.

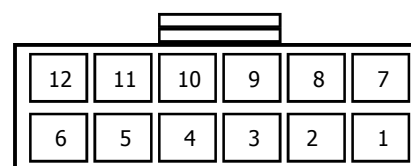
**Transmission-Park pin-9:** This output can be used to control upfitter circuits, by providing a ground when the transmission is in Park. Maximum current draw is 1/2 amp.

**Fast Idle— Engage pin-10:** This input pin can be connected to a ground side switch to activate Fast Idle. A 12-pin mating connector is provided along with 5 terminals (two extra). To use any of these inputs/output, properly crimp a connector terminal provided to the installer supplied wire using the correct crimping tool. (Molex Part# 11-01-0197), and insert into the correct connector pin housing.

Ensure the terminals are fully seated in the connector. The largest wire that can be used with these terminals is 16 AWG. Snap this connector into the HL510-B module's 12-pin connector.

### 12-pin connector pin out definition

- Pin #1 - Not Used
- Pin #2 - Inhibit input - (GND) to Inhibit Lift
- Pin #3 - Not Used
- Pin #4 - Not Used
- Pin #5 - GREEN Wire (Door Ajar Input) \* Optional
- Pin #6 - Not Used
- Pin #7 - Not Used
- Pin #8 - Not Used
- Pin #9 - Transmission=PARK (output (GND))
- Pin #10 - Fast Idle- Engage
- Pin #11 - Not Used
- Pin #12 - Not Used



Back of Connector



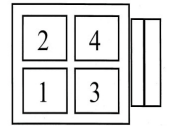
Mating 12 pin I/O  
Connector provided

## Control Inputs, Output and Lift Inhibit Connections (continued)

### Lift Connector 4-pin

The HL510-B module provides a 4-pin connector to enable wheel chair lift operation, the pins are defined as follows:

- Pin #1 - RPM Adjust
- Pin #2 - Lift power/Vehicle Secure output (Orange wire), connect to Wheel Chair Lift to enable operation.
- Pin #3 - Lift door input (Gray wire), connect to Lift Door switch, grounded when door open.
- Pin #4 - Lift power input (Yellow wire), connect this to a 12V fused ignition source, hot in run and crank.



Back of connector

### HL510 Mounting Location

Ensure all the harnesses are properly connected and routed, and are not hanging below the dash area. Mount the module as described on page one and secure using two screws or double sided tape.

### Reconnect the vehicle battery

## Post Installation Testing

**The following checks must be made after installation of the system, to ensure correct and safe operation of the lift. If any of the checks do not pass, do not deliver the vehicle. Recheck all connections as per the installation instructions.**

### Lift Interlock System Testing

Begin the checklist with the vehicle in the following state:

- Lift stowed
- Lift Door closed
- Park Brake set (PB)
- Transmission in Park (P)
- Ignition off (Key off). Wait until the module goes into "Sleep" mode (all panel LEDs OFF) which takes approximately 5 minutes.



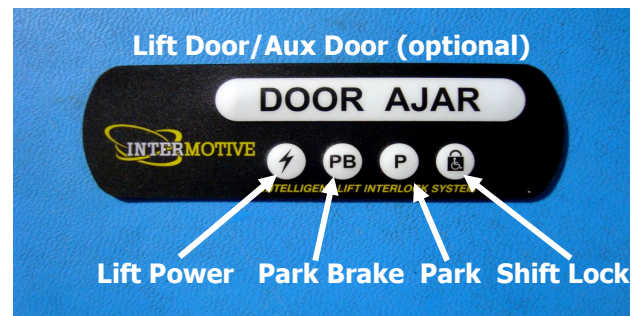
1. Turn ignition key on (to "Run"), verify the module wakes up and all 5 LEDs illuminate for approximately 2 seconds. The lower icon LEDs are backlit and will remain illuminated whenever the module is awake.
2. Verify that the Park LED, the Park Brake LED, and the Shift Lock LED remain illuminated.
3. Attempt to deploy the lift. Verify the lift does not deploy with the Lift Door closed.
4. With key on, Lift Door open, Park Brake set and transmission in Park, all 5 LEDs will be illuminated. Attempt to deploy the lift. Verify the lift deploys. Stow the lift.
5. With key on, Lift Door open, transmission in Park, release Park Brake. Verify that the Park Brake (PB) and Vehicle Secure LEDs go out. Attempt to deploy the lift. Verify the lift does not deploy.
6. With key on, Lift Door closed, Park Brake set, attempt to shift the transmission out of Park. Verify transmission will not shift out of Park.
7. With key on, Lift Door open, Park Brake released, attempt to shift the transmission out of Park. Verify transmission will not shift out of Park.
8. With key on, Lift Door closed, Park Brake released and the Service Brake applied, verify the transmission shift lever will shift out of Park.

### Door Ajar LED Panel

Perform the same checks as above.

When an additional door (Aux Door) is open, the Door Ajar LED will blink on the display panel until the door is closed. If the **Lift Door** is open, the Door Ajar LED will stay on steady, taking priority over the additional door input.

Note: All LEDs are active and there is no display backlighting.



## Post Installation (continued)

### Fast Idle

The Fast Idle option has several "auto triggers" that will increase engine RPM. These include low battery voltage, air conditioner on, engine cold, and external switch input on pin #10 of the 12 Pin connector (I/O 4).

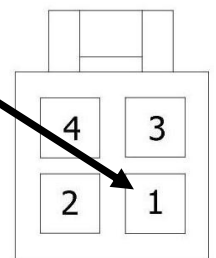
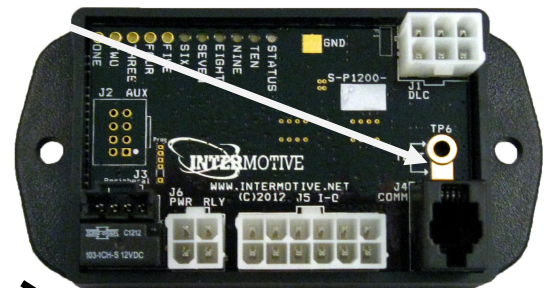
1. Press the Service Brake for 1 second. Fast idle will temporarily disengage anytime the brake pedal is pushed, but will automatically reengage after approximately 2 seconds once the Service Brake pedal is released.
2. Shut down the engine and verify that all LED's turn off, which may take a few minutes. Do not activate any vehicle controls during this time (windows, mirrors, doors, etc.).

### Setting Fast Idle RPM Speeds (900 RPM - 2000 RPM)\*

The HL510 has a configurable RPM setting. The default setting is triggered by low battery voltage, air conditioner On, or external switch inputs. The setting is changed by doing the following procedure:

#### Default Configuration

1. Momentarily short the two "test" pads together **THREE** times. The status LED on the module will flash a 3-3 code (three short flashes, a pause, and three more short flashes).
2. The vehicle RPM will increase to the currently configured setting.
3. To raise the RPM by 50, momentarily ground pin 1 on the 4-pin connector until the desired RPM is set.
4. Short the "test" pads **ONE** more time until no LED's are lit on the module.



Back of Connector



## **Leave in vehicle HL510-B Operating Instructions Fast Idle, Lift Interlock, 2009-2019 Ford E Series**

### **Advanced Fast Idle Operation**

The Advanced Fast-Idle System (AFIS) option of the HL510-B includes Charge-Protect and Manual engage modes. Charge-Protect is a feature that maintains vehicle charging system voltage by increasing and controlling vehicle idle speed when necessary. Whenever charging system voltage falls below a minimum voltage of 12.5V, this AFIS feature will increase idle speed and maintain fast idle until one of the safety conditions is no longer met, the user cycles the shift lever or the user manually disengages fast idle. The Charge-Protect and Manual engage modes also require that all safety conditions are met.

The following safety conditions must be met to engage or maintain Fast Idle operation:

- Vehicle NOT moving (speed = 0 MPH).
- Service Brake NOT pressed.
- Vehicle Transmission Range in Park
- RPM inside of safe operating range.
- Transmission Fluid Temperature below 250° F.
- Engine Coolant Temperature below 230° F.

Fast Idle may be initiated by either a manual or automatic Fast Idle trigger. The AFIS strategy can only command elevated idle when certain safety conditions are met (see above section). Fast Idle operation can be terminated by a safety condition violation. If a Fast Idle operation terminates due to a safety condition violation, automatic Fast Idle is unavailable until Park is de-asserted and re-asserted. (Shift out of Park and back into Park). The base Fast Idle RPM level is determined by the type of engine (Gas or Diesel) in the vehicle. For Gas engine vehicles, the idle speed is 1500 RPM and Diesel applications remain fixed at 1200 RPM.

### **Manual Fast Idle Start Trigger**

Fast Idle Input – ground applied to 8 Pin connector Pin #8 of the HL510-B Module, such as an input from Coach AC.

### **Automatic Fast Idle Start Trigger**

Charge Protection - Battery voltage less than 12.5V.

### **Fast Idle Disengagement Triggers**

- Safety Condition Violation.
- Engine Coolant Temperature > 230° F.
- Open or battery voltage on 8 Pin connector Pin #8 while in Fast Idle caused by fast idle input.
- Transmission Fluid Temperature above 250° F.

**Note: Fast idle will temporarily stop anytime the brake pedal is depressed, but will automatically reengage after approximately 2 seconds once the brake pedal is released.**

**When additional electrical or A/C loads are in use, engine RPM may drop. The AFIS feature will then raise the RPM back up to the fast idle speed. When the load is removed, engine RPM will increase. AFIS will then lower the RPM back to the fast idle speed.**

## Operating Instructions (continued)

### Lift Operation

The Intelligent Lift Interlock System of the HL510-B is a microprocessor driven system for controlling wheelchair lift operation. Lift operation will only be allowed when all of the following conditions are met:

The vehicle is in "Park"  
The parking brake is applied  
The vehicle ignition is on  
The lift door is open  
Lift inhibit is not activated

The HL510-B will not allow the vehicle to be shifted out of park if the lift door is open. As an added feature, it also will not allow the vehicle to be shifted out of park when the parking brake is applied. This feature eliminates excessive parking brake wear due to driving with the parking brake applied.

**If the vehicle has Daytime Running Lights, they will be activated when the Lift Door is Open and/or the Park Brake is On and the Ignition key is On.**

When the vehicle is first started, or if the key is turned to the "Run" position, the five upper LED's (Active), on the display panel will illuminate for 2 seconds as a prove out of the LED's. The lower Icon LED's are backlit and will remain illuminated whenever the HL510-B module is awake. The module will stay awake for several minutes after the ignition is turned off.



### Optional Door Ajar Display Panel

LED function and prove out is the same as the Standard Display Panel, except that all LED's are active and remain illuminated whenever the module is awake.

After prove out, the operation of the LED panel is as follows:

**Vehicle Secure** – Illuminates in Green if the lift is enabled. This means that all conditions for lift operation have been met and the lift has been supplied a vehicle secure signal.

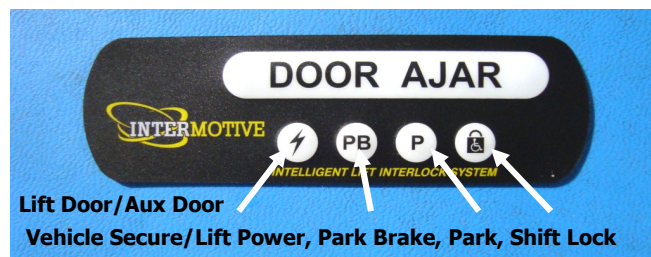
**Park Brake** – Illuminates in Red when the parking brake is applied.

**Park** - Illuminates in Red when the vehicle transmission is in the park range.

**Lift Door** - Illuminates in Red when the lift door is open.

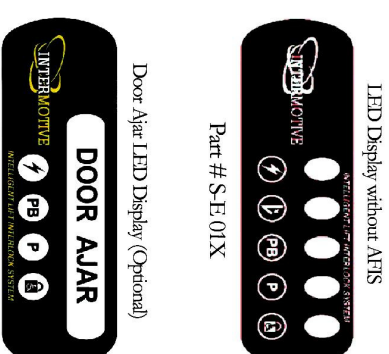
**Shift Lock** - Illuminates in Red when the lift door is open and/or the parking brake is applied. If illuminated, the driver will not be allowed to shift out of park.

**Confirmation Signal** – The vehicle lamps and radio will cycle briefly when the ignition is on and the lift door is initially closed. This is a confirmation signal sent from the Ford Econoline controller.



### All Five Interlock LED's must be illuminated for the Wheelchair Lift to operate

The HL510-B initializes when the vehicle ignition is on. After the initialization, the HL510-B requests various vehicle data by sending data request messages across the OEM CAN diagnostic data network and all control logic is performed. When the HL510-B module has been running and the vehicle ignition is turned to the off or accessory positions, the module goes into a low current consumption "sleep" mode. This may take up to 5 minutes.



## Part # S-E 03X

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