

Instructions



H-AFIS508/509VSX-B Fast Idle System - Work Truck Application 2023 Ford F250-F600 Diesel engine (-BPG) 2023 Ford F250-F600 Gas engine (-BPG3)

System Operation

The AFIS508/509VSX-B is a Fast Idle system that elevates engine idle RPM based on a number of "triggers". The vehicle must be in Park for Fast Idle to engage. When the external Fast Idle input is activated and all safety conditions are met, AFIS508/509 will increase engine idle speed to 1200 RPM on Diesel Engines and 1500RPM on Gas Engines.

IMPORTANT—READ BEFORE INSTALLATION

It is the installer's responsibility to route and secure all wiring harnesses where they cannot be damaged by sharp objects, mechanical moving parts and high heat sources. Failure to do so could result in damage to the system or vehicle and create possible safety concerns for the operator and passengers. Avoid placing the module where it could encounter strong magnetic fields from high current cabling connected to motors, solenoids, etc. Avoid radio frequency energy from antennas or inverters next to the module. Avoid high voltage spikes in vehicle wiring by always using diode clamped relays when installing upfitter circuits.

Installation Instructions

Disconnect vehicle battery before proceeding with installation.



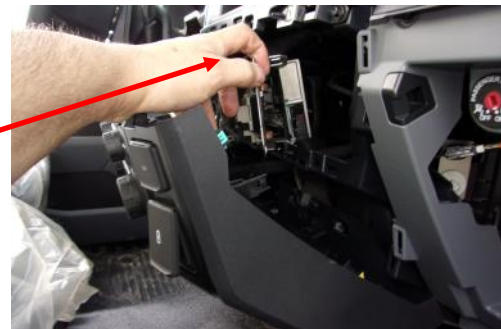
WARNING
Disconnect the battery to
prevent setting a check engine
light.

AFIS508/509VSX-B Module

Remove the lower dash panel below the steering column area and find a suitable location to mount the module so that the Diagnostic LED's can be viewed with the lower dash panel removed. Secure using 2-sided foam tape, screws or wire ties. Locate the module in an area away from any high heat sources. Do not actually mount the module until all wire harnesses are routed and secure. The last step of the installation is to mount the module.

Data Link Harness Installation

The Ford Super Duty has an OEM Gateway module located on the other side of the SYNC 4 module, which is behind the center console. Follow the steps below to access it:



Instructions

Installation Instructions (continued)

1. Remove the RH instrument panel trim using a trim removal tool. The trim starts at the ignition switch and ends at the silver clip. The glove compartment can be opened to better access the back side of the trim.



2. Using a trim removal tool, pop out the upper right corner of the lower steering column close out panel. Position it away from the center stack.



3. Remove the 4 bolts (Size: 7mm) located at the top of the center stack.



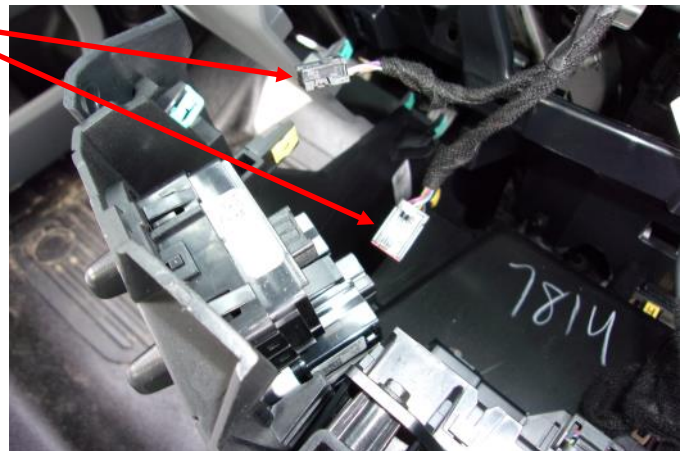
Instructions

Installation Instructions (continued)

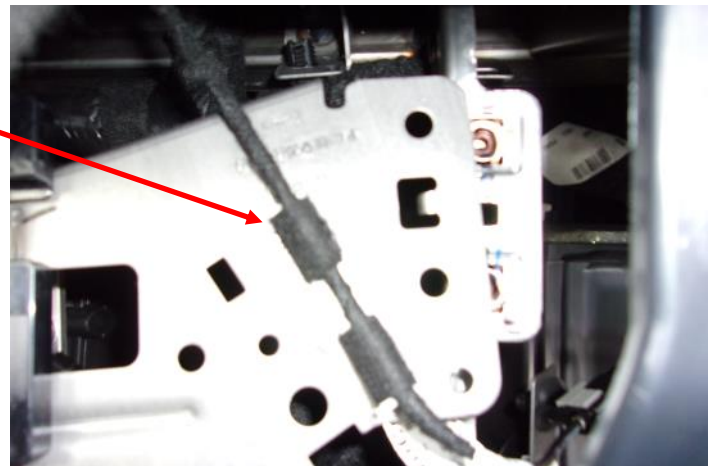
4. Release the clips on both sides of the center stack using a trim removal tool. Position the center stack away from the mounting points.



5. Disconnect the 2 connectors behind the center stack.



6. Detach the push-mount cable tie from the bracket and position the cable out of the way.



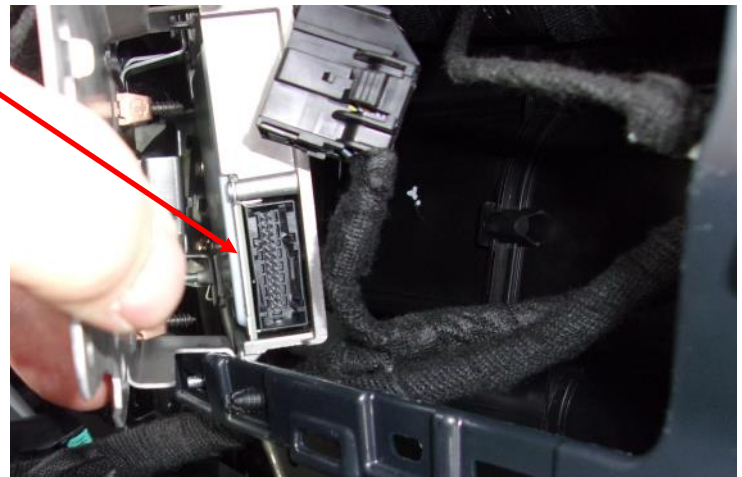
Instructions

Installation Instructions (continued)

7. Remove the 4 bolts (Size: 7mm) and position the bracket away from the mounting points to access the Gateway Module. The Gateway Module is located behind the bracket.



8. Disconnect the Gateway Connector by pressing down on the tab and pulling the connector away from the module.



9. Install the Datalink Harness between the Gateway Module and the disconnected Gateway Connector.



10. Run the 6-pin connector of the datalink harness to the mounting location of the AFIS508/509 module.

11. After the Datalink Harness is installed, reverse the installation procedure to reassemble.

Instructions

Fast Idle SEIC connections

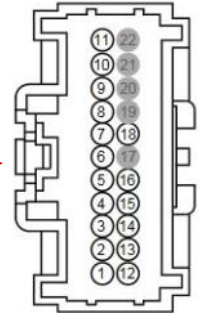
P/N 840-00058 - Diesel

P/N 840-00296 - Gas

The Ford Super Duty can no longer Fast Idle over the CAN network. Beginning in 2020, the following connections must be made:

1. Locate the Customer Access 22-pin harness located behind the passenger kick panel.
2. The mating 22-pin pigtail is included with the vehicle and will be located in the vehicle's glovebox.
3. Using solder and heat shrink, connect the following wires together:

- White/Brown or Green/Violet wire from the InterMotive harness (840-00058/00296) to the White/Brown wire of the OEM 22-pin pigtail.
- Yellow/Green wire from the InterMotive harness (840-00058/00296) to the Yellow/Green wire of the OEM 22-pin pigtail.
- Green wire from the InterMotive harness (840-00058/00296) to the Green wire of the OEM 22-pin pigtail.

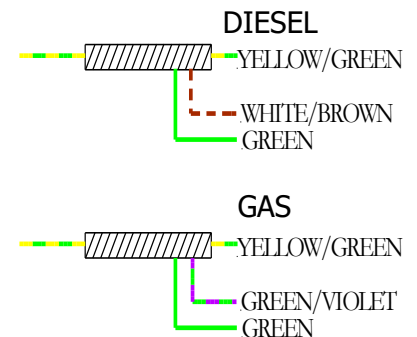
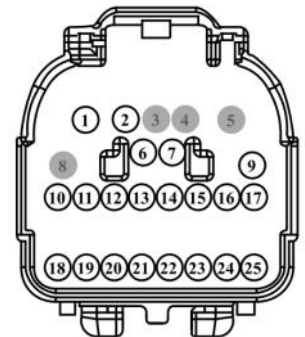


2023 F250-F600 Super Duty

The Ford Super Duty can no longer Fast Idle over the CAN network. Beginning in 2023, the following connections must be made:

1. Locate the Customer Access 25-pin harness located behind the passenger kick panel.
2. The mating 25-pin pigtail is included with the vehicle and will be located in the vehicle's glovebox.
3. Using solder and heat shrink, connect the following wires together:

- **Diesel:** White/Brown wire from the InterMotive SEIC harness to the White/Brown wire of the OEM 25-pin pigtail.
- **Gas:** Green/Violet wire from the InterMotive SEIC harness to the White/Brown wire of the OEM 25-pin pigtail.
- Yellow/Green wire from the InterMotive SEIC harness to the Yellow/Green wire (Pin 7) of the OEM 25-pin pigtail.
- Green wire from the InterMotive SEIC harness to the Green/White wire (Pin 5) of the OEM 25-pin pigtail.
- 4. Plug the Yellow/Green wire from the InterMotive SEIC Harness into pin 1 of the 12 way connector on harness (S-H64BX).



Instructions

AFIS Harness (8-Pin Connector) Fast Idle Engage Inputs

Engage Input 1

Attach the AFIS Harness connector Pin #8 Green wire to any equipment that provides a ground signal when the fast idle needs to be engaged. (PTO, pump, etc....)

Note: The "sense" of the Green wire can be programmed (see below). This alternatively allows equipment which provides a 12V "active" signal to be connected to this input.

Engage Input 1—Fast Idle Pin-8 Trigger, Active: Ground or 12V signal Enable/Disable

The module is configured from the factory for an active ground fast idle trigger. To change this to an active 12V trigger, the following sequence must be performed:

Turn the key on, place the transmission in neutral, apply the Service Brake, pull out on the Park Brake release and apply the Park Brake four times within 5 seconds.

Upon successful reprogramming, the LEDs will flash as a confirmation. Cycle the key for the change to take affect. Repeat to reverse back to a ground trigger.

VBAT Low Fast Idle Trigger Disable, Black wire loop

The system is configured from the factory for Fast Idle to be triggered when the battery voltage (VBAT) drops below 12.5V. If the VBAT Low Fast Idle Trigger is not desired, it can be disabled by cutting the Black wire loop on the 8-Pin connector between Pin #1 and Pin #3.



A/C Fast Idle Trigger

The **AFIS509VSX-B** is configured from the factory for Fast Idle to be triggered when the A/C clutch is engaged and will stay engaged until the next key cycle, or a precondition is violated.

Park Brake Fast Idle Trigger Enable/Disable

The module is configured from the factory for Fast Idle **not** to be triggered when the Park Brake is applied. If the Park Brake Fast Idle trigger is desired, it may be enabled (or disabled) by the following procedure:

With key on, place the transmission in neutral, apply the Park Brake and press the Service Brake three times within 5 seconds.

Upon successful reprogramming, the on-board LEDs will briefly flash as a confirmation. Cycle the key for the change to take affect.

Instructions

Post Installation System Operation Test

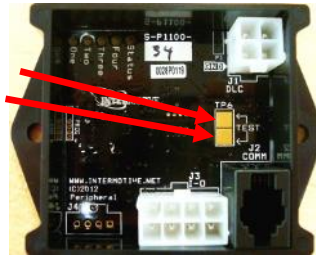
Perform the following tests before actually mounting the module, to allow easy viewing of the diagnostic LED's, if needed.

1. Place transmission in Park and start the engine. **Note:** Vehicle may enter Fast Idle if VBAT is low. Either wait to see if the battery charges and Fast Idle stops, or place a charger on the vehicle to disable the VBAT low trigger to allow testing of other triggers.
2. One at a time, manually engage all three Fast Idle Inputs by having aftermarket vehicle equipment ground the Input wires. Engine speed will increase to the set RPM level. If this does not occur, check harness connections. Also see diagnostics below.
3. When Fast Idle is engaged, keep the Input wire grounded, and depress the Service Brake for 1 second. Fast idle will temporarily disengage anytime the Service Brake is pressed, and will automatically reengage after approximately 2 seconds once the Brake pedal is released.
4. Place transmission shift lever in the "Neutral" position. (Input wire still grounded). Verify the vehicle does not go into Fast Idle.

If the AFIS508/509VSX-B fails any of the above tests, check harnesses and review instructions, or check diagnostics below. If necessary, call InterMotive Technical Support at (530) 823-1048.

Diagnostics

Diagnostic mode is entered by momentarily shorting the two gold "Test" pads together on the module. The module provides diagnostic LEDs which illuminate according to the following table. To exit this mode, cycle the key or momentarily ground the "Test" pad again.



LED #	Diagnostic Mode LED Descriptions
1	On when fast idle is engaged
2	On when any input trigger wire is active
3	On when Gray RPM set wire is grounded
4	On when the Parking Brake is applied with the parking brake trigger enabled
STATUS	Continuously flashes two digit status codes. See Status Code table

Module Mounting

Ensure all harnesses are properly connected and routed, and are not hanging below the dash area. Mount the AFIS508/509VSX-B module using screws or double sided tape. Reinstall the lower dash panel.

Fast Idle Status Codes

Status Codes provide the current status of the Fast Idle system. The on-board "Status" LED will flash a 2-digit code as shown in the table. The first digit will flash, wait one second, flash the second digit, then wait four seconds before the next code. The Status Codes continue to flash until the module is reset (cycle key), or the test input is momentarily grounded again.

AFIS Status Codes	
Status Code	Description
1-1	Ready for fast idle
2-3	Triggered: Parking Brake
2-4	Triggered: VBAT Low
2-5	Triggered: A/C Boost
2-8	Triggered: Engage Input 1
3-1	RPM > 2800
3-2	RPM < 200
3-3	TR not = to PARK
3-4	VSS not = to 0 MPH
3-5	Service Brake applied
3-7	Unsafe; Need to cycle TR
3-8	ECT > 230°F

Instructions

LEAVE IN VEHICLE

H-AFIS508/509VSX-B Advanced Fast Idle System - Work Truck Application Fast Idle System - Work Truck Application 2023 Ford F250-F600 Diesel engine (-BPG) 2023 Ford F250-F600 Gas engine (-BPG3)

System Operation

The Advanced Fast Idle System (AFIS) elevates engine idle speed in response to a number of "triggers" in order to assist electrical or mechanical systems on the vehicle.

Fast Idle may be initiated by either a manual trigger (Input wire being grounded), or a low battery voltage (low VBAT) condition.

Fast Idle will only occur when the required preconditions are met, as listed below. Fast Idle operation will be terminated by a loss of any of the preconditions, or removal of the trigger(s).

Fast Idle Triggers		
Trigger Name	Trigger Conditions	Disable Conditions
Manual Engage Inputs#1	Fast Idle Engage Input wire(s) activated	Fast Idle Engage Input wires not active
VBAT Low	VBAT < 12.5V	Any Precondition Violation
Parking Brake (if enabled)	Parking Brake applied	Parking Brake Released
A/C boost (if enabled)	A/C clutch (engaged)	Precondition Violation

Fast Idle Preconditions

- The following preconditions must be met prior to initiating Fast Idle operation:
- Vehicle speed zero
- Transmission in Park
- Accelerator pedal must not be applied
- Engine Coolant temperature less than 230°F
- Engine RPM must be greater than 200 and less than 2800.
- Service Brake not applied

AFIS508VSX-BPG

Input 1: 1200 RPM Diesel
VBAT Low: 12.5V
Parking Brake Trigger: Disabled

AFIS508VSX-BPG3

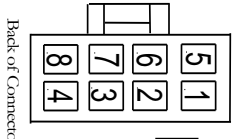
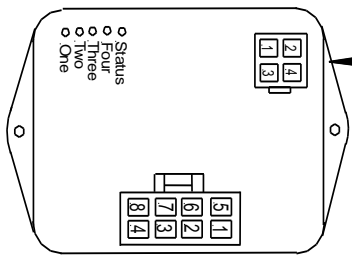
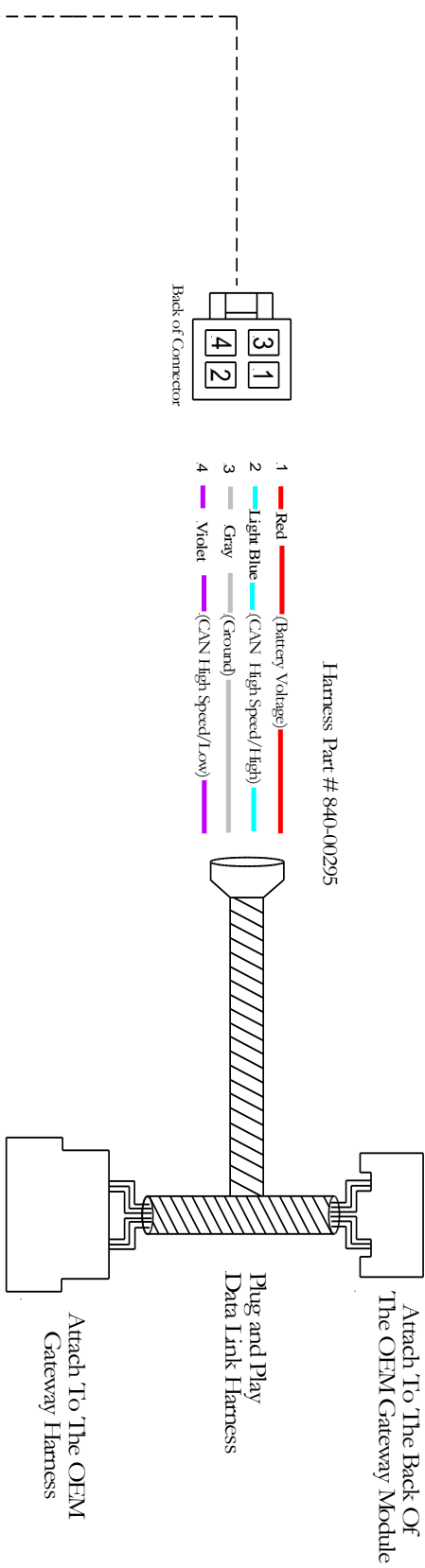
Input 1: 1500 RPM Gas
VBAT Low: 12.5V
Parking Brake Trigger: Disabled

AFIS509VSX-BPG

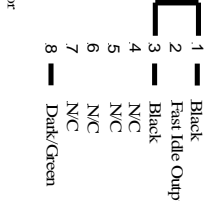
Input 1: 1200 RPM Diesel
VBAT Low: 12.5V
A/C Triggered: Enabled
Parking Brake Trigger: Disabled

AFIS509VSX-BPG3

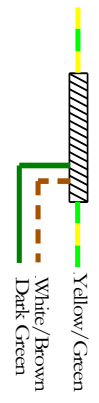
Input 1: 1500 RPM Gas
VBAT Low: 12.5V
A/C Triggered: Enabled
Parking Brake Trigger: Disabled



Harness Part #138AX

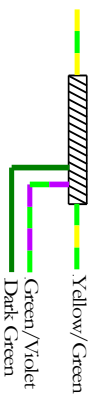


Diesel SEIC harness 840-00058



Connect to the Yellow/Green wire of the OEM Pigtail (See Instructions)
Connect to the White/Brown wire of the OEM Pigtail (See Instructions)
Connect to the Green wire of the OEM Pigtail (See Instructions)

Gas SEIC harness 840-00296



Connect to the Yellow/Green wire of the OEM Pigtail (See Instructions)
Connect to the White/Brown wire of the OEM Pigtail (See Instructions)
Connect to the Green wire of the OEM Pigtail (See Instructions)

AFIS 508 VSSX-B
Part # 820-1100-004
AFIS 509 VSSX-B
Part # 820-1100-006

Submit product registration at www.intermotive.net

If the AFIS508 fails any step in the Post Installation Check List, review the installation instructions and check all connections.
If necessary, call Intermotive Technical Support at (530) 823-1048.