Aftermarket Interface Module™

B-AIM516-B (2020-2023 Ford Transit)



* As of firmware version 4.40, the option of locking or unlocking non-OEM switches such as doors or cabinets with the OEM key is available. To enable this feature, specify which outputs are desired on the AIM Spec Sheet.

* For vehicles with the Gateway located below the lower left dash panel (with a Black OBDII connector). For vehicles with the Gateway connector located behind the glovebox (White OBDII connector), use the G-AIM516-B.

Introduction

The B-AIM516-B provides two major functions to facilitate the production of emergency vehicles. A fast idle feature that triggers from a number of configurable sources including battery voltage, parking brake and a discrete input. It provides 8 outputs which can be configured to turn on in response to a variety of vehicle data. These outputs are used to drive various external loads.

Disconnect the battery before proceeding with the installation.



CAUTION

All electronic products are susceptible to damage from Electrostatic Discharge or ESD. Ground yourself before handling or working with the module and harnessing by first touching chassis ground, such as the barrel of the cigarette lighter.



It is the installer's responsibility to route and secure all wiring harnesses where they cannot be damaged by sharp objects, mechanical moving parts and high heat sources. Failure to do so could result in damage to the system or vehicle and create possible safety concerns for the operator and passengers.

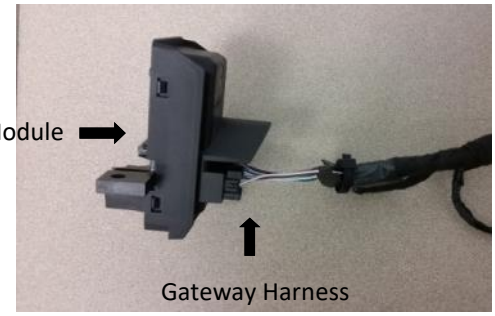
It is important to avoid placing the module where it could encounter strong magnetic fields from high current cabling connected to motors, solenoids, etc. Also avoid radio frequency energy from antenna's or inverters next to the module. Finally, avoid high voltage spikes in vehicle wiring by always using diode clamped relays when installing upfitter circuits.

Installation Instructions

B-AIM516-B Module

Remove the lower dash panel below the steering column and find a suitable location to mount the B-AIM516-B module. Do not mount the module where it will be exposed to excessive heat. Do not mount the module until all wire harnesses are routed and secure. The last step of the installation is to mount the module.

Gateway Plug and Play Harness (6-pin connector)



1. Locate the vehicles Gateway Module. It will be mounted below the lower left dash panel.
2. Remove the harness behind the Gateway module by pressing the locking tab and pulling outward.
3. Plug the Female side of the InterMotive Gateway Harness into the back of the Gateway module. Ensure the connection is fully seated and secured by the locking tab.
4. Plug the Male side of the InterMotive Data Link Harness into the Gateway harness.
5. Secure the B-AIM516-B harness so that it does not hang below the lower dash panel.
6. Plug the free end of the Data Link harness into the mating 6-pin connector on the B-AIM516-B module.



Fast Idle

The fast idle system controls engine idle RPM in response to a number of triggers in order to increase electrical and mechanical output of the vehicle. By default, gas engines idle at 1500 RPM while diesel engines idle at 1200 RPM.

Fast Idle Engage Input (4-Pin Connector)

Attach the B-AIM516-B Harness connector Pin #1 Green/White wire on the 4 pin connector to any equipment that provides a ground signal when the fast idle needs to be engaged. (PTO, pump, etc….)

Fast Idle Triggers		
Trigger Name	**Trigger Conditions**	**Disable Conditions**
Manual Engage Input	Fast Idle Engage Input wire activated	Fast Idle Engage Input wires not active
VBAT Low (if enabled)	VBAT < 12.5V (default)	VBAT > 13.5V for > 5 minutes (default)
Parking Brake (if enabled)	Parking Brake applied	Parking Brake Released

Fast Idle Preconditions

The following preconditions must be met prior to initiating Fast Idle operation:

- Vehicle speed zero
- Transmission in Park
- Accelerator pedal not applied
- Engine Coolant temperature less than 250ºF
- Engine RPM must be greater than 200 and less than 2800
- Service Brake not applied
- Parking Brake must be applied if this feature is enabled

Pin Mode— AIM Application

Outputs can be configured from the factory for various modes, as described below. Momentary mode is the most commonly used, where an output is 'active' only when the proper conditions have been met.

Momentary: Output follows condition set but with a turn on delay, and a turn off delay. Setting 'On Delay' and 'Off Delay' to zero causes the output pin to simply "follow" the condition set being true (ON) and false (OFF).



Latching: This mode will latch an output pin ON, starting 'On Delay' seconds after the conditions are met, and will keep it ON even after the conditions are no longer true. It will then latch the output OFF, following 'Off Delay' seconds after the conditions are met again. Think of it as toggle on—toggle off. The simplest use would be when using a momentary button as the only input condition and setting the Delays to zero. Thus a load could be turned on by pushing a momentary button, and turned back off by pushing the button a second time.



Time Hold: The output pin goes ON after the conditions become true, and stays ON for the selected 'On Time', regardless of the conditions. Off Time is Not Applicable.



Time Delay: Output is turned ON after the selected 'delay' time after the conditions are met. It stays on for selected 'On time', regardless of input conditions.



Flashing—Momentary: Used for creating a flashing output. When conditions are met, output flashes. When conditions are no longer met, flashing stops. Flashing ON and OFF times (duty cycle) are controlled by entering the following values.



Flashing - Latching: Same as above, except flashing will continue after conditions are no longer true, and will stop when conditions become true again—toggle ON, toggle OFF. Duty cycle is controlled by the ON and OFF times.



Key-Off Operation: If Key-Off operation is selected, outputs will continue to update once the key goes off. These outputs will continue to update until the vehicle goes to sleep.

Battery Operation: Battery outputs operate similarly to key-off outputs except that, when the vehicle goes to sleep, the module will stay awake. The module will sleep when all outputs are off or if the vehicle battery drops below 11.5 volts. If the vehicle CAN wakes or an input changes, the module will wake up and resume outputting.

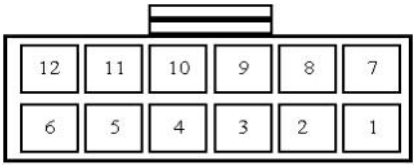


B-AIM516-B Output pin-out definition

Outputs 2 through 8 are configurable by Intermotive as either active high (12V) or active low (ground). Each of these outputs are rated at 1/2A and are intended to drive relay coils or other low current loads. Output 1 is a high current (8A max.) output and should be fused. The output sense for Output 1 (Pin #2 Purple wire on the 4 pin connector) depends on the input at Pin #4 (Tan wire) on the 4 pin connector (i.e., 12V on Pin #4 will output 12V on Pin #2 when Output 1 is active).

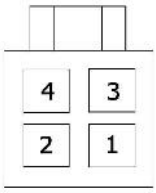
The 8 outputs are defined as follows:

- Pin #1 N/C
- Pin #2 (Green wire) Output 2
- Pin #3 (White wire) Output 3
- Pin #4 (Gray wire) Output 4
- Pin #5 (Blue/White) Door Unlock Input
- Pin #6 N/C
- Pin #7 Red (Jumper to pin #12)
- Pin #8 (Brown wire) Output 5
- Pin #9 (Orange wire) Output 6
- Pin #10 (Blue wire) Output 7
- Pin #11 (Yellow wire) Output 8
- Pin #12 Red (Jumper to pin #7)



Back of Connector

- Pin #1 (Green/White Wire) General Purpose Input 1
- Pin #2 (Purple) Output 1
- Pin #3 (Pink) General Purpose Input 2 (Optional)
- Pin #4 (Tan wire) Output 1 Source



Back of Connector

Connect the desired outputs to vehicle equipment as needed. Tape up unused leads. When connecting to relays, use relays with appropriate kick-back suppression, such as Digikey #PB682-ND. Unsuppressed relays will induce very high voltage spikes throughout modern vehicle's sensitive computer electronics and should not be used, per Ford, GM, SAE, etc.

By default, all outputs are active low and configured as follows:

- Output #1 (Purple wire) Engine Cranking
- Output #2 (Green wire) TR = Park
- Output #3 (White wire) Parking Brake Applied
- Output #4 (Gray wire) TR = Reverse
- Output #5 (Brown wire) Ignition On
- Output #6 (Orange wire) Engine Running
- Output #7 (Blue wire) Right Turn Signal On
- Output #8 (Yellow wire) Left Turn Signal On

Door Unlock

Locate BCM connector C2280E under the steering column and tap into Pin 4 (Violet/Gray) wire. Momentarily (greater than half a second) applying a ground signal to that wire causes all doors to Unlock.

Configuring the output for the driver door unlock signal will output with the door unlock input. Configuring this output for ground allows it to be used with the OEM connection mentioned in the previous paragraph.

Non-OEM Switch Lock/Unlock (Key in or out of Ignition)
The B-AIM516-B can lock/unlock non-OEM switches (doors, cabinets, etc.) using the OEM key fob. Depending on the configuration, the lock and unlock outputs will be configured to 2 of the 8 outputs on the 12-pin connector. Each output is rated at 1/2A and is intended to drive relay coils or other low current loads. When the key is in or out of the ignition, press the OEM key fob lock or unlock button 2 times to lock or unlock the non-OEM switches.

Reconnect the vehicle battery

During VIN acquisition: Scrolling LED's between LED1 and LED5 indicate an error occurred while acquiring the VIN.

Verify that the chassis is supported by this product. If work was recently performed on this chassis, the VIN may have been cleared in the PCM.

A lit LED between LED 1 and LED 5 will indicate the following:

LED 1	Manufacturer Error
LED2	Model Error
LED3	Engine Error
LED4	Model Year Error
LED5	VIN Error

Post Installation System Operation Test

Perform the following tests before actually mounting the module, to allow easy viewing of the diagnostic LED's, if needed.

1. Place transmission in Park and start the engine. **Note**: Vehicle may enter Fast Idle if VBAT is low. Either wait to see if the battery charges and Fast Idle stops, or place a charger on the vehicle to disable the VBAT low trigger to allow testing of other triggers.
2. Manually engage the Fast Idle Input by having aftermarket vehicle equipment ground the Input wire. Engine speed will increase to the set RPM level. If this does not occur, check harness connections. Also see diagnostics below.
3. When Fast Idle is engaged, keep the Input wire grounded, and depress the Service Brake for 1 second. Fast idle will temporarily disengage anytime the Service Brake is pressed, and will automatically reengage after approximately 2 seconds once the Brake pedal is released.
4. Place transmission shift lever in the "Neutral" position. (Input wire still grounded). Verify the vehicle does not go into Fast Idle.
5. Verify outputs 1-8 are working correctly.

If the B-AIM516-B fails any of the above tests, check harnesses and review instructions, or check diagnostics below. If necessary, call InterMotive Technical Support at (530) 823-1048.

Diagnostics

Diagnostic mode is entered by momentarily pressing the Red "Test" button on the module. The module provides diagnostic LEDs which illuminate according to the following table. To exit this mode simply cycle the key or momentarily press the Red "Test" button again.



LED #	Diagnostic Mode LED Descriptions
1	Output 1 is On
2	Output 2 is On
3	Output 3 is On
4	Output 4 is On
5	Output 5 is On
6	Output 6 is On
7	Output 7 is On
8	Output 8 is On
9	Fast Idle Input Active
10	Door Unlock Input Active
STATUS	Continuously flashes two digit status codes. See Status Code table

Fast Idle Status Codes

Status Codes provide the current status of the Fast Idle system. The on-board "Status" LED will flash a 2-digit code as shown in the table. The first digit will flash, wait one second, flash the second digit, then wait four seconds before the next code. The Status Codes continue to flash until the module is reset (cycle key), or the test input is momentarily grounded again.

AFIS Status Codes	
Status Code	**Description**
1-1	Ready for fast idle
2-4	Triggered: VBAT Low
2-8	Triggered: Engage Input
2-9	Triggered: Parking Brake
3-1	RPM > 2800
3-2	RPM < 200
3-3	TR not = to PARK
3-4	VSS not = to 0 MPH
3-5	Service Brake applied
3-6	TFT > 250
3-7	Need to cycle TR
3-8	ECT > 250ºF
3-9	Need to Apply PB
3-10	No Security Access

B-AIM516-B Module Mounting

Ensure all harness are properly connected and routed, and are not hanging below the dash area. Mount the B-AIM516-B module using screws or double sided tape. Reinstall the lower dash panel.

LEAVE IN VEHICLE
Operating Instructions - Aftermarket Interface Module™
B-AIM516-B (2020 Ford Transit)

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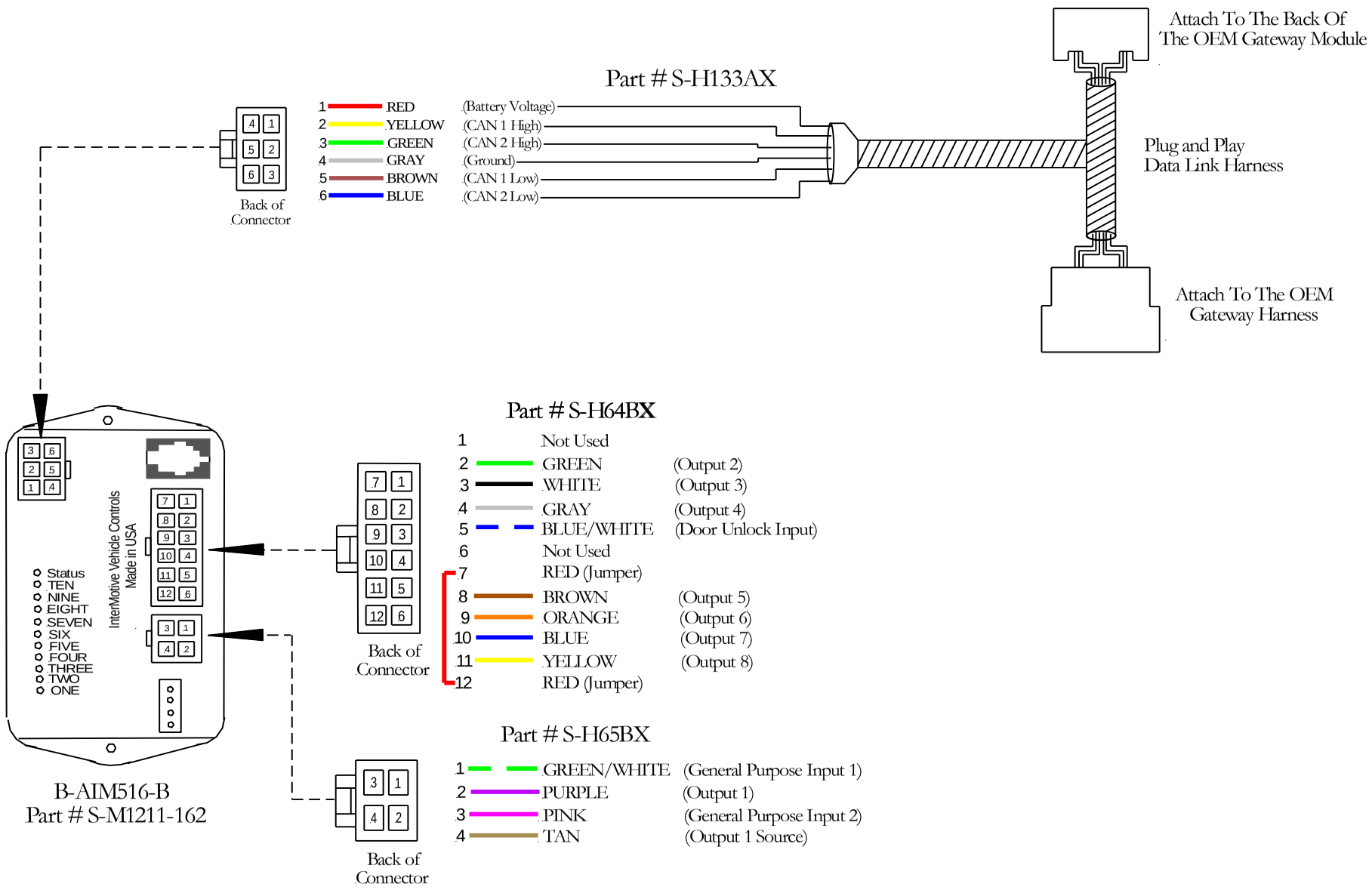
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Submit product registration at www.intermotive.net

If the B-AIM516-B fails any step in the Post Installation Test, review the installation instructions and the loaded configuration by running the Graphical User Interface application. If necessary, call InterMotive technical support at (530) 823-1048.